



SAFETY DATA SHEET EVO-STIK 613 ADHESIVE

According to Regulation (EC) No 1907/2006

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name EVO-STIK 613 ADHESIVE
Product No. 812017, 812109, 812307

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier BOSTIK LIMITED
COMMON ROAD
STAFFORD
STAFFORDSHIRE
ST16 3EH
+44 1785 272625
sds.uk@bostik.com

1.4. Emergency telephone number

+44 1785 272650 (24 Hours)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (1999/45/EEC) Xi;R36/38. F;R11. R52/53, R67.

2.2. Label elements

Labelling



Irritant



Highly flammable

Risk Phrases

R11	Highly flammable
R36/38	Irritating to eyes and skin.
R52/53	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R67	Vapours may cause drowsiness and dizziness.

Safety Phrases

S2	Keep out of the reach of children.
S9	Keep container in a well-ventilated place.
S16	Keep away from sources of ignition - No smoking.
S24/25	Avoid contact with skin and eyes.
S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S36/37/39	Wear suitable protective clothing, gloves and eye/face protection.
S46	If swallowed, seek medical advice immediately and show this container or label.
S51	Use only in well-ventilated areas.
S56	Dispose of this material and its container to hazardous or special waste collection point.
P14	Contains ROSIN. May produce an allergic reaction.

2.3. Other hazards

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SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

ACETONE		10-30%
CAS-No.: 67-64-1	EC No.: 200-662-2	Registration Number: 01-2119471330-49
Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 Eye Irrit. 2 - H319 STOT SE 3 - H336	Classification (67/548/EEC) F;R11 Xi;R36 R66 R67	
BUTANONE		10-30%
CAS-No.: 78-93-3	EC No.: 201-159-0	Registration Number: 01-2119457290-43
Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 Eye Irrit. 2 - H319 STOT SE 3 - H336	Classification (67/548/EEC) F;R11 Xi;R36 R66 R67	
ETHYL ACETATE		10-30%
CAS-No.: 141-78-6	EC No.: 205-500-4	Registration Number: 01-2119475103-46
Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 Eye Irrit. 2 - H319 STOT SE 3 - H336	Classification (67/548/EEC) F;R11 Xi;R36 R66 R67	
NAPHTHA (PETROLEUM), HYDRODESULFURIZED LIGHT, DEAROMATIZED; <0.1% BENZENE		10-30%
CAS-No.: 92045-53-9	EC No.: 295-434-2	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411	Classification (67/548/EEC) Xn;R65. Xi;R38. F;R11. N;R51/53. R67.	
NAPHTHA (PETROLEUM), HYDROTREATED LIGHT, <0.1% BENZENE,		5-10%
CAS-No.: 64742-49-0	EC No.:	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411	Classification (67/548/EEC) Xn;R65. Xi;R38. F;R11. N;R51/53. R67.	

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ROSIN	< 1%	
CAS-No.: 8050-09-7	EC No.: 232-475-7	
Classification (EC 1272/2008) Skin Sens. 1 - H317	Classification (67/548/EEC) R43	
XYLENE	5-10%	
CAS-No.: 1330-20-7	EC No.: 215-535-7	Registration Number: 01-2119488216-35
Classification (EC 1272/2008) Flam. Liq. 3 - H226 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Skin Irrit. 2 - H315	Classification (67/548/EEC) R10 Xn;R20/21 Xi;R38	

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation

Remove victim immediately from source of exposure. Move the exposed person to fresh air at once. Get medical attention.

Ingestion

DO NOT induce vomiting. Get medical attention immediately.

Skin contact

Promptly wash contaminated skin with soap or mild detergent and water. Promptly remove clothing if soaked through and wash as above. Get medical attention if irritation persists after washing.

Eye contact

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media

Fire can be extinguished using: Foam, carbon dioxide or dry powder.

5.2. Special hazards arising from the substance or mixture

Specific hazards

Toxic gases/vapours/fumes of: Carbon dioxide (CO₂). Carbon monoxide (CO).

5.3. Advice for firefighters

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Follow precautions for safe handling described in this safety data sheet. Take precautionary measures against static discharges.

6.2. Environmental precautions

Avoid discharge to the aquatic environment.

6.3. Methods and material for containment and cleaning up

Stop leak if possible without risk. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate.

6.4. Reference to other sections

Wear protective clothing as described in Section 8 of this safety data sheet.

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SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Keep away from heat, sparks and open flame. Avoid spilling, skin and eye contact. Ventilate well, avoid breathing vapours. Use approved respirator if air contamination is above accepted level.

7.2. Conditions for safe storage, including any incompatibilities

Flammable/combustible - Keep away from oxidisers, heat and flames. Ground container and transfer equipment to eliminate static electric sparks. Store at moderate temperatures in dry, well ventilated area.

Storage Class

Flammable liquid storage.

7.3. Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Name	STD	TWA - 8 Hrs		STEL - 15 Min		Notes
ACETONE	WEL	500 ppm	1210 mg/m ³	1500 ppm	3620 mg/m ³	
BUTANONE	WEL	200 ppm(Sk)	600 mg/m ³ (Sk)	300 ppm(Sk)	899 mg/m ³ (Sk)	
ETHYL ACETATE	WEL	200 ppm		400 ppm		
XYLENE	WEL	50 ppm(Sk)	220 mg/m ³ (Sk)	100 ppm(Sk)	441 mg/m ³ (Sk)	

WEL = Workplace Exposure Limit.

Ingredient Comments

WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment



Engineering measures

Explosion-proof general and local exhaust ventilation.

Respiratory equipment

Respiratory protection must be used if air contamination exceeds acceptable level. Wear mask supplied with: Gas cartridge suitable for organic substances.

Hand protection

Protective gloves must be used if there is a risk of direct contact or splash. Use protective gloves made of: Nitrile.

Eye protection

Wear splash-proof eye goggles to prevent any possibility of eye contact.

Other Protection

Wear appropriate clothing to prevent repeated or prolonged skin contact.

Hygiene measures

Wash promptly if skin becomes contaminated. Wash hands at the end of each work shift and before eating, smoking and using the toilet.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Liquid
Colour	Yellowish
Odour	of solvents
Solubility	Insoluble in water

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Initial boiling point and boiling range Approx 56°C
Relative density 0.84
Flash point - 20

9.2. Other information

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

10.2. Chemical stability

Avoid Heat, sparks, flames.

10.3. Possibility of hazardous reactions

Not available.

10.4. Conditions to avoid

10.5. Incompatible materials

10.6. Hazardous decomposition products

Not known.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhalation

Drowsiness, dizziness, disorientation, vertigo.

Skin contact

Irritating to skin.

Eye contact

Irritating to eyes.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity

The product contains a substance which may have adverse effects on waste water treatment processes.

12.1. Toxicity

No data available

12.2. Persistence and degradability

Degradability

There are no data on the degradability of this product.

12.3. Bioaccumulative potential

Bioaccumulative potential

No data available on bioaccumulation.

12.4. Mobility in soil

Mobility:

Mobile.

12.5. Results of PBT and vPvB assessment

No data available

12.6. Other adverse effects

Not available.

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SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

UN No. (ADR/RID/ADN)	1133
UN No. (IMDG)	1133
UN No. (ICAO)	1133

14.2. UN proper shipping name

Proper Shipping Name	ADHESIVES
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14.3. Transport hazard class(es)

ADR/RID/ADN Class	3
ADR/RID/ADN Class	Class 3: Flammable liquids.
ADR Label No.	3
IMDG Class	3
ICAO Class/Division	3
Transport Labels	



14.4. Packing group

ADR/RID/ADN Packing group	III
IMDG Packing group	III
ICAO Packing group	III

14.5. Environmental hazards

Environmentally Hazardous Substance/Marine Pollutant
No.

14.6. Special precautions for user

EMS	F-E, S-D
Emergency Action Code	•3YE
Hazard No. (ADR)	33
Tunnel Restriction Code	(D/E)

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Statutory Instruments

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716). Control of Substances Hazardous to Health.

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Approved Code Of Practice

Safety Data Sheets for Substances and Preparations. Classification and Labelling of Substances and Preparations Dangerous for Supply.

Guidance Notes

Workplace Exposure Limits EH40. Introduction to Local Exhaust Ventilation HS(G)37. CHIP for everyone HSG(108).

EU Legislation

Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EC.

15.2. Chemical Safety Assessment

SECTION 16: OTHER INFORMATION

General information

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

Information Sources

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

Revision Comments

NOTE: Lines within the margin indicate significant changes from the previous revision. This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

Issued By Approved LJ

Revision Date Novemebr 2012

Revision 4

Date June 2009

Risk Phrases In Full

R10	Flammable.
R20/21	Harmful by inhalation and in contact with skin.
R52/53	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65	Harmful: may cause lung damage if swallowed.
R11	Highly flammable
R36/38	Irritating to eyes and skin.
R36	Irritating to eyes.
R38	Irritating to skin.
R43	May cause sensitisation by skin contact.
R66	Repeated exposure may cause skin dryness or cracking.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R67	Vapours may cause drowsiness and dizziness.

Hazard Statements In Full

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H226	Flammable liquid and vapour.
H332	Harmful if inhaled.
H312	Harmful in contact with skin.
H412	Harmful to aquatic life with long lasting effects.
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
EUH066	Repeated exposure may cause skin dryness or cracking.
H411	Toxic to aquatic life with long lasting effects.